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# Life Estimate

# Life Formula

$$L_r = L_0 \times 2^{\frac{T_{0\max} - T_{r\max}}{10}} = L_0 \times 2^{\frac{T_0 + \Delta T_0 - T_r - \Delta T_r}{10}}$$

Arrhenius Equation

$$= L_0 \times 2^{\frac{T_0 - T_r}{10}} \times 2^{\frac{\Delta T_0 - \Delta T_r}{10}}$$

Ambient temperature influence factors

Ripple Current influence factors

$L_r$	Estimated lifetime (Hrs)
$L_0$	Base lifetime specified at maximum operating temperature with applied the DC voltage and the ripple current(Hrs)
$T_0$	Rated maximum operating temperature(°C)
$T_r$	Actual ambient temperature(°C)
$\Delta T_0$	Maximum allowable temperature rise at $T_0$ (°C)
$\Delta T_r$	An increase in core temperature produced by internal heating due to applied ripple current(°C)

# Life Formula

**The Max. allowable temperature rise at different ambient temperature:**

$T_r$ Actual ambient temperature	40	60(55)	70	85	105~130
$\Delta T_0$ Max. Allowable Temperature rise	30	20	15	10	5

**Element core temperature rise estimate formula when applied ripple current**

$$\Delta T_r = (T_c - T_r) / K$$

$\Delta T_r$	Element core temperature rise when applied ripple current
$T_c$	Actual capacitor wall temperature
$T_r$	Actual ambient temperature
K	Temperature coefficient

**Temperature coefficient:**

$\phi$ (mm)	<5	6.3	8	10	12.5	16	18	20	22	25	30	35
K	1.0	1.0	0.94	0.90	0.85	0.80	0.77	0.75	0.74	0.71	0.67	0.64

## Element Core Temperature Rise Test Method

**Fix a thermocouple wire on the capacitor (shown as the following picture 1), then put the capacitor in the actual ambient temperature, apply the rated voltage and ripple current to the capacitor, after 1H, the temperature become stable, take the actual ambient temperature  $T_r$  and the actual capacitor wall temperature  $T_c$ .**



Picture 1

# Life Estimate

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## Remark:

1. When the actual ambient temperature ( $T_r$ ) is less than  $40\text{ }^\circ\text{C}$ , and estimate the lifetime, we will take  $T_r$  for  $40\text{ }^\circ\text{C}$ .
2. For the SMD Type capacitor, when estimate the lifetime, the maximum allowable temperature rise  $\Delta T_0$  is  $0\text{ }^\circ\text{C}$ .

## Example:

The base lifetime of VES 100uF/16V 6.3\*5.3 L0 is 1000Hrs , the Maximum operating temperature  $T_0$  is  $105\text{ }^\circ\text{C}$ , the rated ripple current is 70mA @120Hz. Put this capacitor in the actual ambient temperature of  $40\text{ }^\circ\text{C}$ , apply rated voltage and rated ripple current, the actual temperature rise  $\Delta T_r$  is  $3.5\text{ }^\circ\text{C}$ . The life Of VES 100uF/16V 6.3\*5.3 is estimated as below:

$$\begin{aligned} L_r &= L_0 * 2^{(T_0 - T_r)/10} * 2^{(\Delta T_0 - \Delta T_r)/10} \\ &= 1000 * 2^{(105 - 40)/10} * 2^{(0 - 3.5)/10} \\ &= 71012\text{Hrs} \end{aligned}$$